



PIPE HANGER BRACKET "VB1"
MATERIAL: 200 x 75 x 25.3kg CHANNEL MILD STEEL
PAINTED WHITE WITH POLYURETHANE

NOTES: (UNLESS OTHERWISE STATED)		MATERIAL:		TOLERANCES UNLESS OTHERWISE STATED					
1) REMOVE ALL BURRS & SHARP EDGES TO 0.545" MAX.	4) ALL INTERNAL RADII 0.8 MAX.	MILD STEEL PAINTED WHITE WITH POLYURETHANE	±1"	LINEAR	0	21	201	1001	3001
2) SCREW THREADS TO ISO 261				TO	TO	TO	TO	TO	TO
3) SURFACE TEXTURE: 3.2 (Ra TO ISO 1302)				±0.3	±1	±2	±3	±5	

DRAWING STATUS	ACTIVE	SIGN	DATE
FOR 3rd PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			

REVISION DETAILS										TITLE : BRACKET ON VESSEL FOR DOOR PIPE	
ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.	DATE	DISC NO/FILE NAME	DRG NO : VTFO-15015-122	SHT 1 OF 1	SCALE : 1:20	WHEN PLOTTED ON UNLESS OTHERWISE STATED A1
							VTFOB15C				